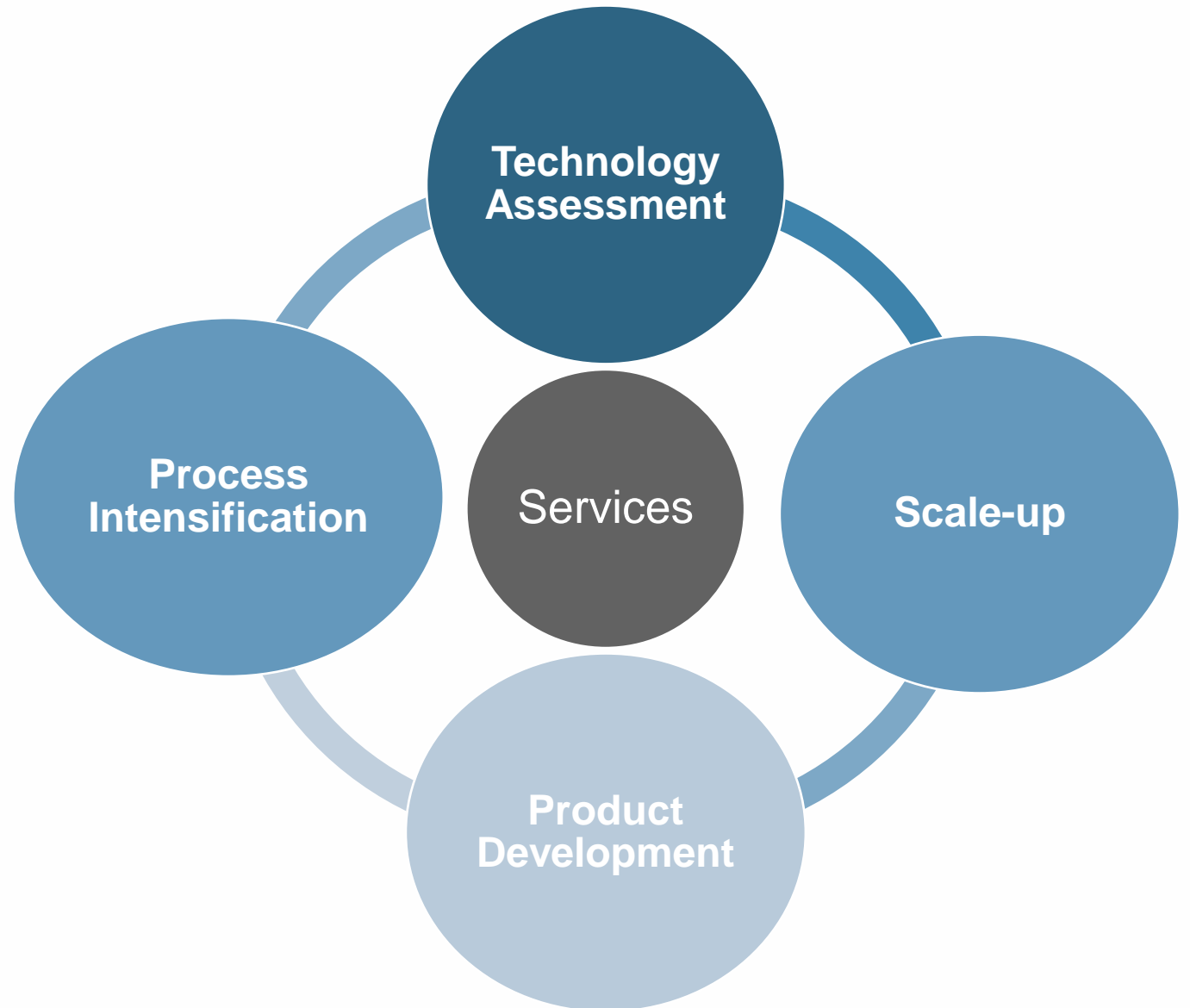


Difficulties with modularity in laboratory automation for flow synthesis

iDMT Networking Event, 8-June-2021

Nicholas Jose, Accelerated Materials

- Formed in 2020 to commercialize know-how developed from the University of Cambridge and Cambridge CARES.
- Services for rapid development and scale-up of new materials and chemicals
- Utilizing
 - Microreactor design
 - Rapid scale-up techniques
 - Machine learning workflow



Materials development platform



Sustainable Process Design

Low-cost Reagents



Less Toxic



Reduced energy use



Targets & initial predictions

Machine Learning Workflow

Product Specs

Initial Design

ML Optimization

Number-up

Production

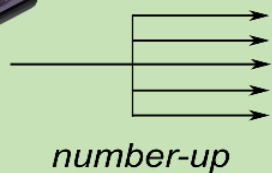
Optimized material & process

Scalable Microreactors

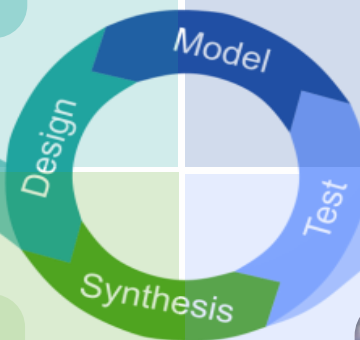
- Reagent 1
- Reagent 2
- Air



1 reactor



N reactors



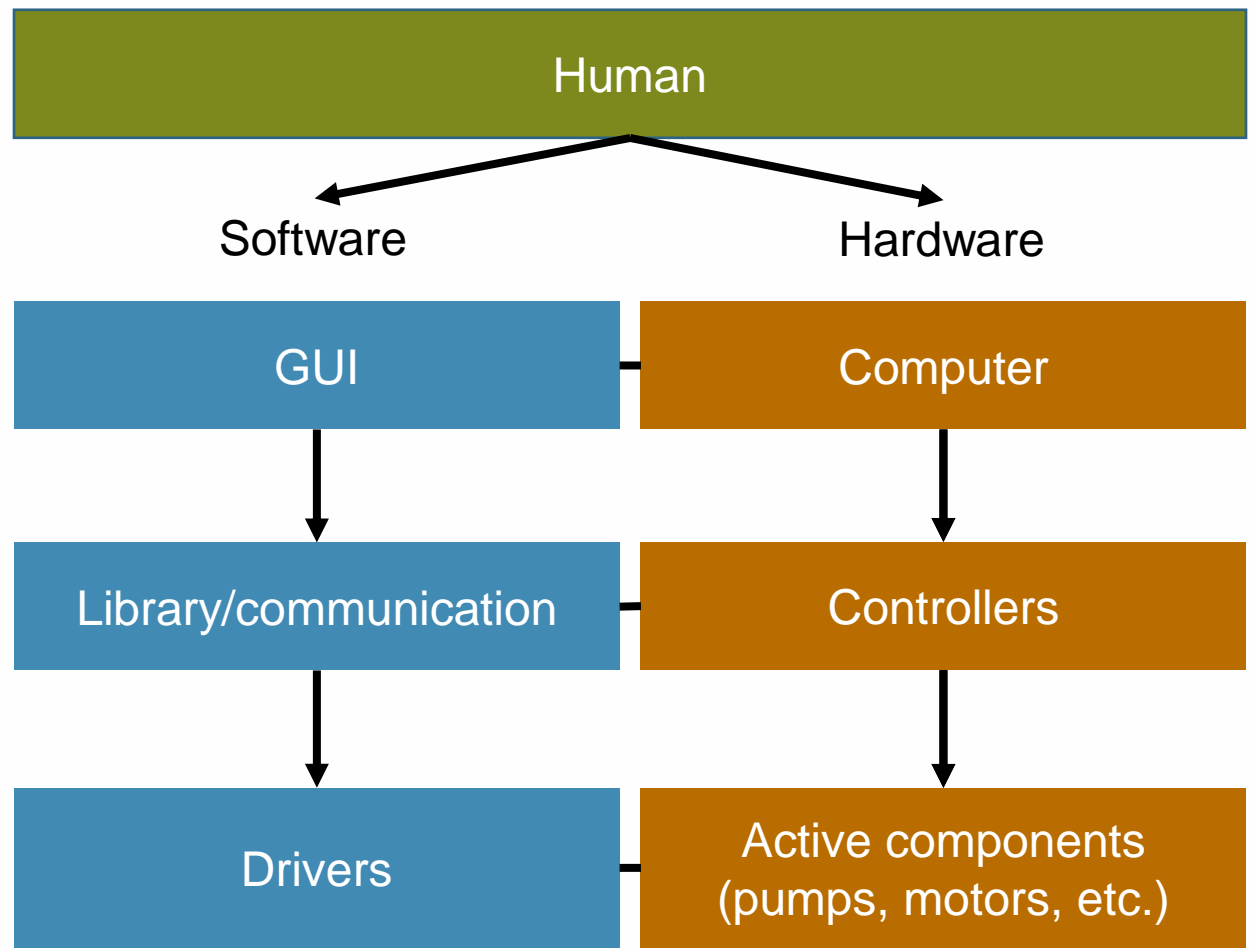
High Throughput Analytics



Laboratory automation



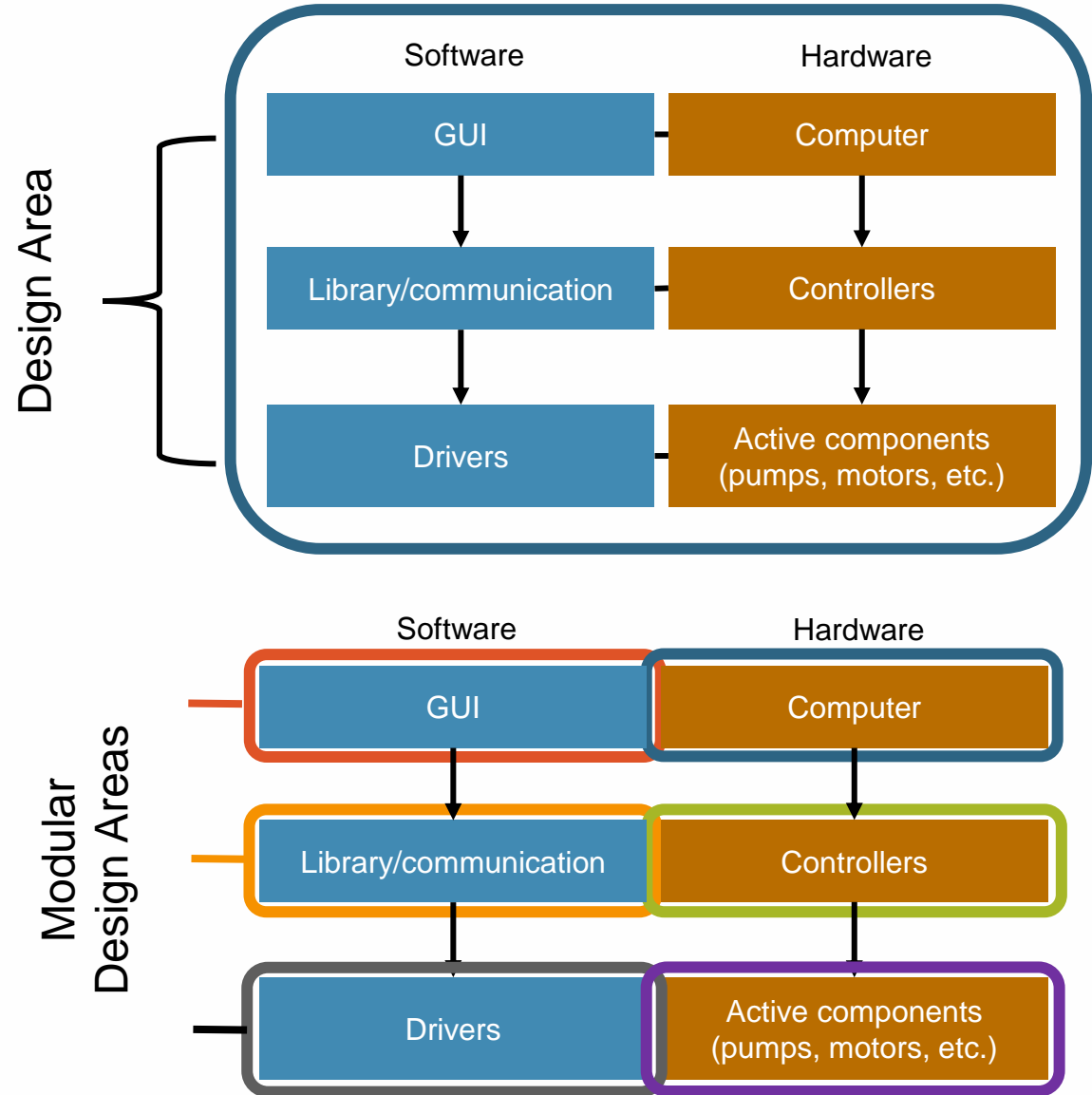
- Automation advantages
 - Fast, high quality, large datasets
- Automation tasks
 - Hardware selection
 - Software design & programming
- For iDMT
 - Linking of high throughput equipment, flow chemistry systems and analytical equipment
 - Interfacing with AI/ML algorithms



Why modularity?



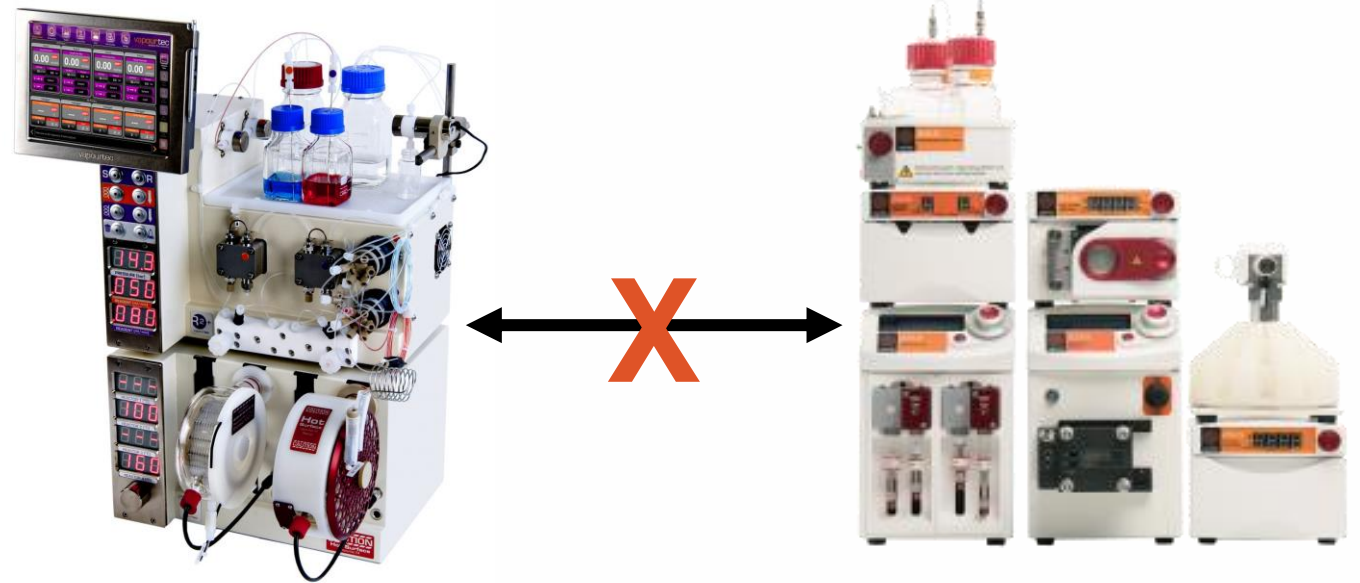
- No “one-size-fits-all” solution
- New and/or difficult chemistries
- Obsolescence
- Adoption
- Improvement



Difficulties



- Equipment provider “locks”
 - No open communication
- Learning curve
 - Coding
 - hardware communication and selection
 - Labview
- Poor library availability/quality
 - Python
 - Labview
 - Arduino
- Results:
 - High cost, highly skilled labour, and large time investment required



Current strategies

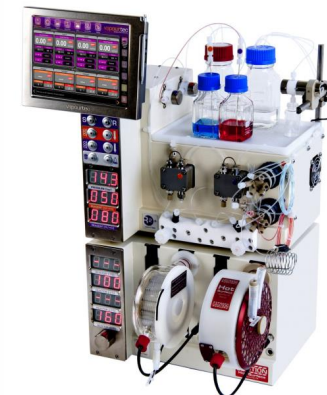
- Pay equipment provider for custom solutions
 - High cost
 - Relatively inflexible for in-house modifications
- Custom build systems from OEM parts
 - Good for highly flexible systems
 - Large expertise required
- Hybrid – OEM parts + equipment provider custom solutions
 - Less expertise and time required compared to full OEM
 - May need a good relationship with equipment provider



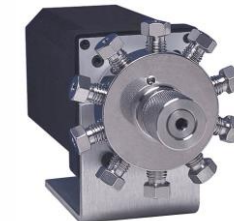
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AM's strategy – mostly OEM

GUI

Experimental Protocols

Hardware Protocols

Communication Protocols

Drivers

All code



Analog

Microcontrollers



Motors, sensors



Digital

Rs232/485



Syringe pumps



Advantages:

- Equipment flexibility for different material systems
- Lower cost/open source

Disadvantages:

- Large time and expertise commitment

Potential improvements?

- Standardization and sharing
 - Communication protocols
 - Libraries
 - Custom build specifications
 - Consortium to push manufacturers towards OPC-type platforms
- Education
 - Centres/courses in automation
 - “Best practices” handbook and workshops

Thank you